



## Declaration of Performance

No. DOP\_MMKG\_101

1. Unambiguous ID code of the product type: **glued laminated timber made from coniferous wood without preservative treatment**
2. Intended use: structural work and bridges
3. Manufacturer: **Mayr-Melnhof Holz Gaishorn GmbH**
4. Authorized representative: **no external authorized representative**
5. System for assessing and verifying the constancy of performance: **System 1**
6. Harmonized standard: **EN 14080:2013**  
Notified body: **No. 1359**
7. Performance declared:

Essential characteristics	Performance
<b>Mechanical properties as</b>	
modulus of elasticity bending strength compressive strength tensile strength shear strength	Mechanical properties of strength classes GL24c, GL 24h, GL 28c, GL28h, GL30c, GL 30h, GL32c, GL32h The allocation of the construction products supplied to the individual strength classes can be taken from the accompanying documents.
<b>Geometric data</b>	widths ranging between 80 mm and 280 mm heights ranging between 100 mm and 2 400 mm lengths of up to 36 m The relevant product dimensions can be taken from the accompanying documents.
<b>Bonding strength as</b>	
bending strength of finger joints glue line integrity	as specified pursuant to EN 14080, Table 2 & 3 delamination test pursuant to EN 14080, Annex C, Method B
<b>Durability of bonding strength as</b>	
species, adhesive	spruce ( <i>Picea Abies</i> ), larch ( <i>Larix</i> ) adhesive for finger-joints: MUF, EN 301-I-90-FJ -0,3-S, PUR EN 15425 adhesive for surface bonding: MUF, EN 301-I-90-GP-0,3-S



<b>Durability against biological attack as</b>	
natural durability class against wood destroying fungi EN 350	5
<b>Fire resistance as</b>	
geometric data charring rate as	see „Geometric data“
<ul style="list-style-type: none"><li>characteristic density</li><li>species</li></ul>	characteristic density of the relevant strength class spruce ( <i>Picea Abies</i> ), larch ( <i>Larix</i> )
<b>Reaction to fire as</b>	
Reaction to fire class	D-s2, d0 pursuant to EN 14080, Table 11
<b>Emission of formaldehyde as</b>	
formaldehyde emission class	E 1
<b>Release of other dangerous substances</b>	
release of other dangerous substances	not relevant

The performance of the above product conforms to the performance declared. The above named manufacturer is exclusively responsible for preparing the Declaration of Performance in accordance with Regulation EU/305/2011.


Signed on behalf of the manufacturer and in his name by:

Peter Baldinger  
General Manager

.....  
Gaishorn, 12.09.2019

Bernhard Waldner  
General Manager

.....  
Gaishorn, 12.09.2019

 1359	
<b>Mayr-Melnhof Holz Gaishorn GmbH</b> <b>15</b> 1359 – CPR - 0637	
<b>EN 14080:2013</b> Glued laminated timber made from conifere without preservative treatment to be used in buildings and bridges	
<b>Mechanical properties and fire resistance as</b>	
– geometric data	see delivery note
– strength class and characteristic density	GL24c, GL24h, GL28c, GL28h, GL30c, GL30h, GL32c, GL32h
– species	spruce ( <i>Picea abies</i> ) larch ( <i>Larix</i> )
<b>Bonding strength as</b>	
– bending strength of finger joints	pursuant to EN 14080:2013
– glue line integrity	B
<b>Reaction to fire</b>	D-s2, d0
<b>Emission of formaldehyde</b>	E1
<b>Durability of bonding strength as</b>	
– species	spruce ( <i>Picea abies</i> ) larch ( <i>Larix</i> )
– adhesive for the surface bonding between the lamellas	MUF, I GP90S PUR EN 15425
– adhesive for finger joints	MUF, I FJ90S
<b>Durability of other properties as</b>	
– natural durability against wood destroying fungi	5